

Vanishing Oil 6370

Vanishing oil

Description

Vanishing Oil 6370 is designed for light and medium duty blanking, stamping, very shallow draws and fin forming. The light oily film evaporates in 10 to 20 minutes, depending on the environment, leaving a clean surface. **Vanishing Oil 6370** is compatible with all metals including aluminum, copper, stainless steel, brass, mild steel (1010, 1008) and silicone steel alloys.

Performance Benefits

- Vanishes from work in short period of time
- Practically no residue
- Chlorine-free formula
- Eliminates cleaning operations
- Non-staining
- Non-corrosive
- Safe and clean to use

Characteristics

Properties	Unit	Test Method	Value
Appearance	-	Visual	Clear liquid
Density @ 15°C	Lbs/gal	-	6.3
Viscosity @ 40°C	cSt	ASTM D446	1.3
Viscosity @ 100°F	SUS	ASTM D446	36
Flash Point	°F	ASTM D92	>115°F
Copper corrosion	3 hr at 100°C	ASTM D130	1a

	Ester	Active Sulfur	Inactive Sulfur	Phosphorous	Calcium	Chlorine	Zinc
Additives	+	-	-	-	-	-	-