

Vanishing Oil

Description

Vanishing Oil is designed for light duty blanking, stamping, very shallow draws and fine forming. The light oily film evaporates in 10 to 20 minutes, depending on the environment, leaving a clean surface with virtually no residue. **Vanishing oil** is compatible with all metals including aluminum, copper, stainless steel, brass, mild steel (1010, 1008) and silicone steel alloys.

Performance Benefits

- Low residue
- Chlorine free formula
- Eliminates cleaning operations
- Non-Staining
- Non-Corrosive
- Low to no odor

Recommended Applications

Vanishing Oil is used in light duty stamping and light blanking applications. Check with your representative if you have any questions concerning the use of this product.

Characteristics

Properties	Unit	Test Method	Value
Appearance	-	Visual	Colorless
Density @ 15°C	Lbs/gal	-	6.33
Viscosity @ 100°F	SUS	ASTM D446	32
Flash Point	°F	ASTM D92	129
Copper corrosion	3 hr at 100°C	ASTM D130	1A

	Ester	Active Sulfur	Inactive Sulfur	Phosphorous	Calcium	Chlorine	Zinc
Additives	-	-	-	-	-	-	-